

Fig. 1

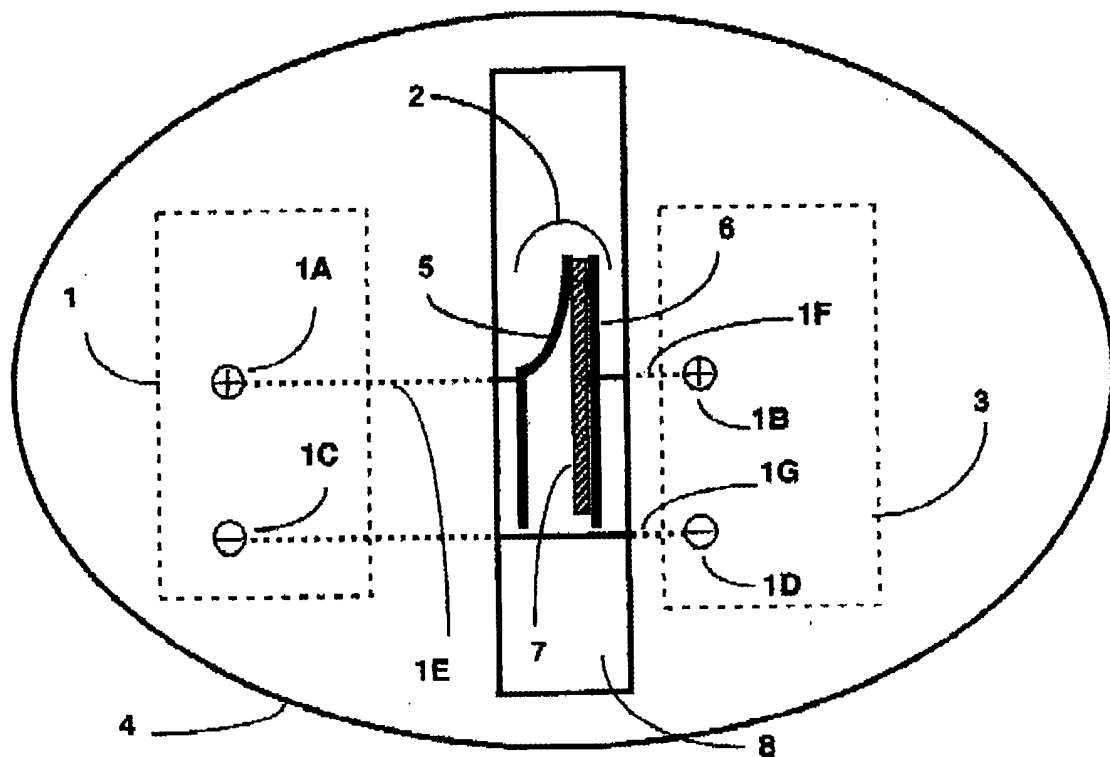


Fig. 2

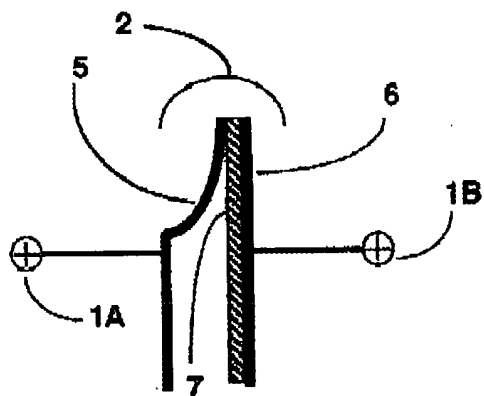


Fig. 3

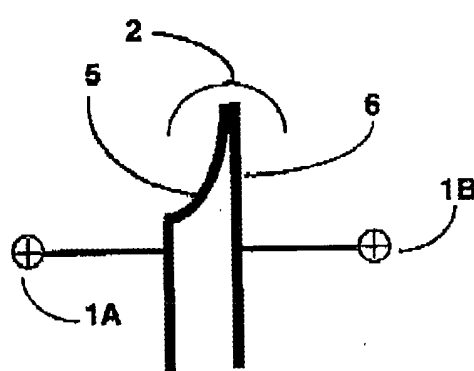


Fig. 4

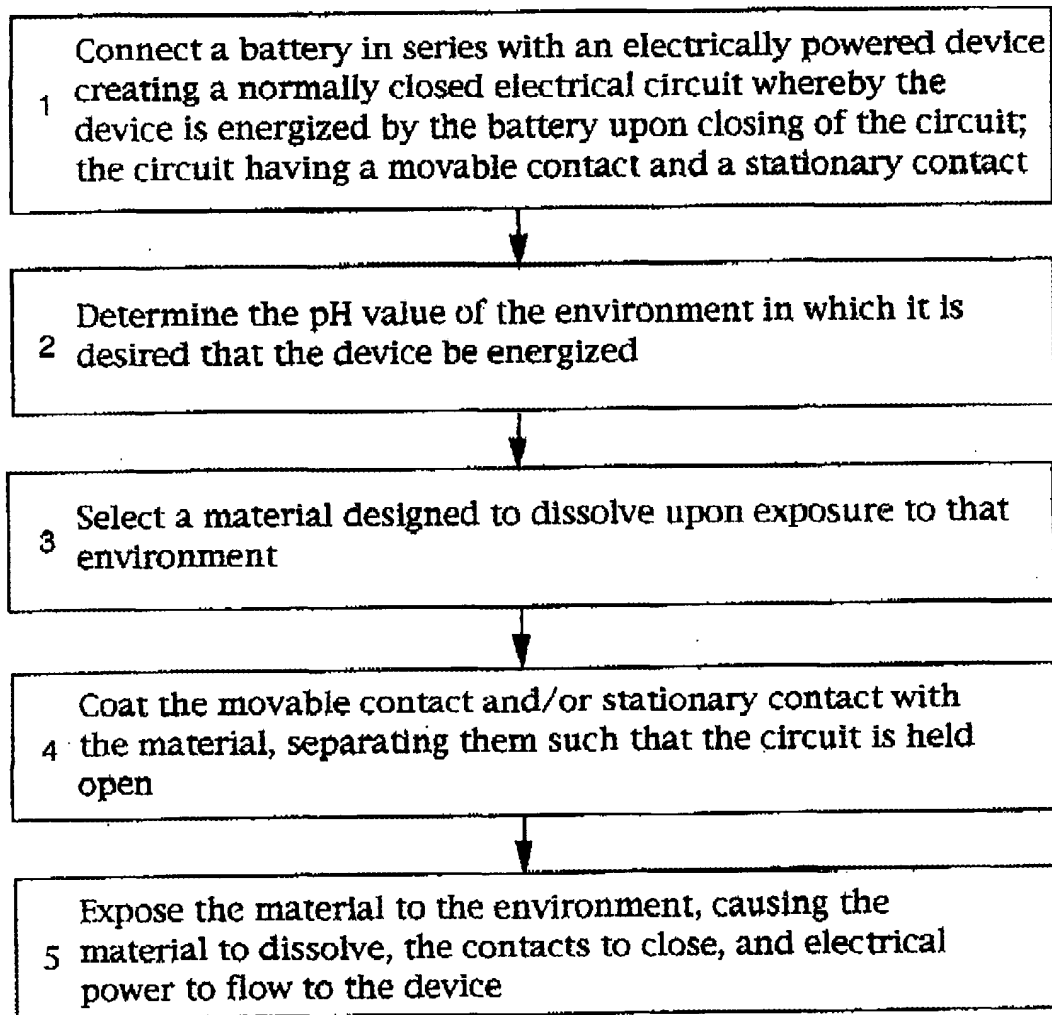
PROCESS FLOW DIAGRAM

Fig. 5

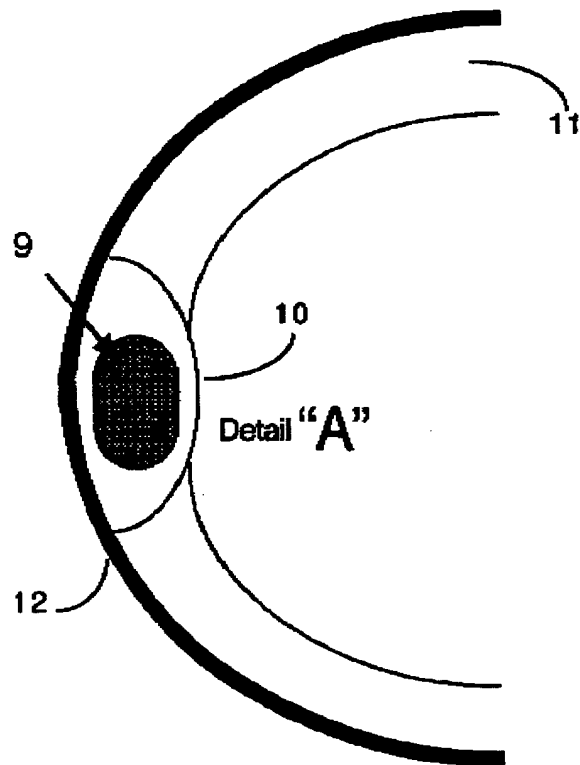
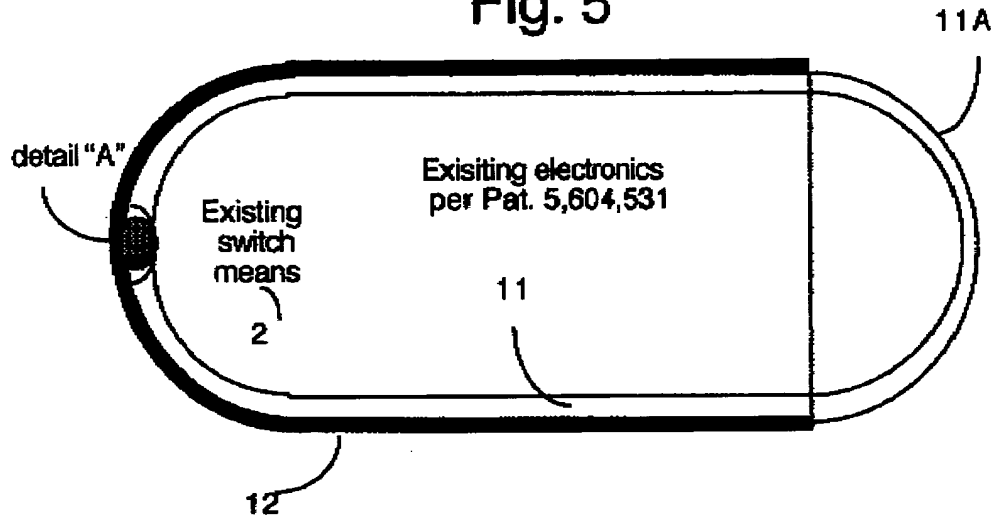


Fig. 5a

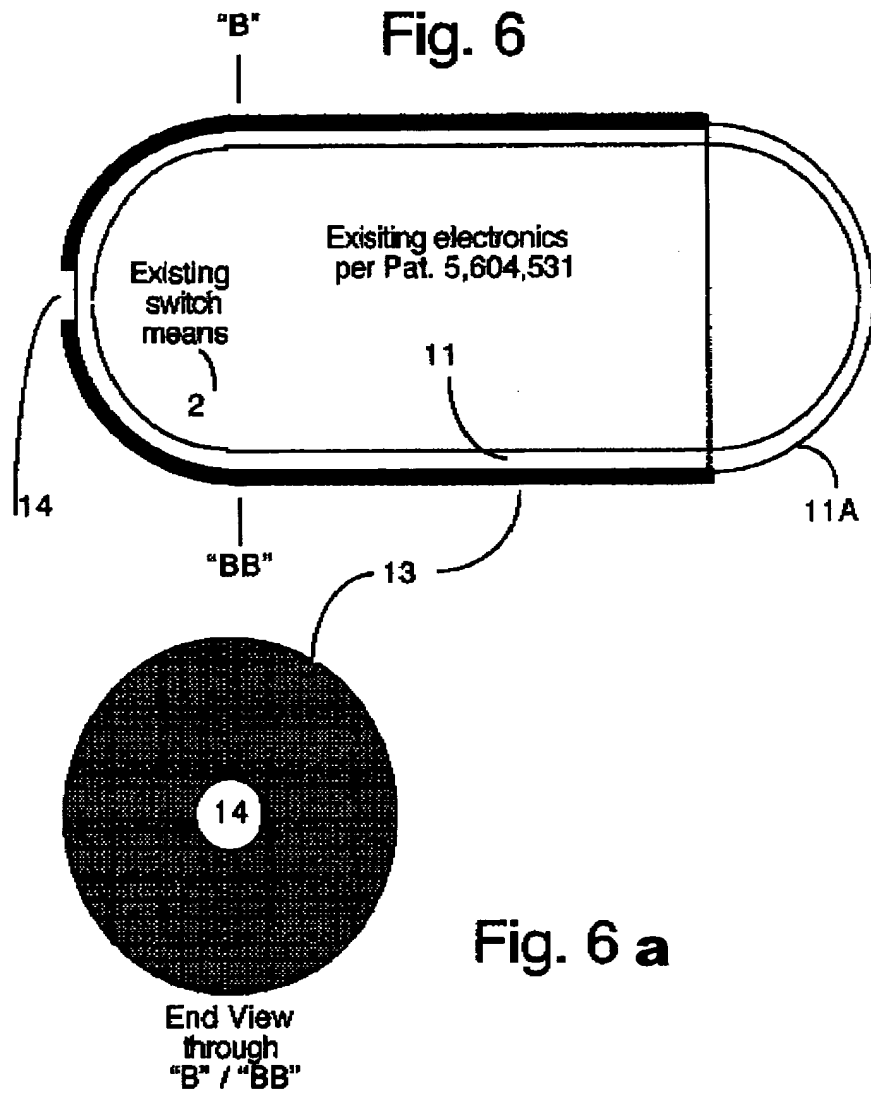


Fig. 6 a

Fig. 7

PROCESS FLOW DIAGRAM

